# **Research** Article

## Solubility and dissolution rate enhancement of nevirapine solid dispersions

## using skimmed milk powder

Medisetty Gayatri Devi<sup>1</sup>, Earle Radha Rani<sup>2</sup>, A. Lakshmi Usha<sup>2</sup>, P. Uma Devi<sup>1</sup>

1. Department of Pharmaceutical Technology, Viswanatha Institute of Pharmaceutical Sciences, Visakhapatnam, AP, India

2. Department of Pharmaceutical Technology, Maharajah's College of Pharmacy, Vizianagaram, A.P., India.

## **ARTICLE INFO**

## ABSTRACT

Article history: Received 19 June 2020 Revised 29 June 2020 Accepted 15 July 2020	This research was aimed in enhancing solubility and rate of dissolution of nevirapine by employing solid dispersions. Saturation solubility studies and pH solubility profile were determined for nevirapine. Nevirapine solid dispersions with skimmed milk powder were prepared using techniques like
Keywords: solid dispersions, skimmed milk, FTIR, pH solubility profile, solvent evaporation, microwave method.	solvent evaporation, physical mixing and microwave method. The obtained solid dispersions were tested for <i>in vitro</i> dissolution data and were characterized by FTIR analysis. Twelve different formulations of nevirapine with skimmed milk were prepared using solvent evaporation, physical mixing and microwave techniques. FTIR studies indicated absence of interactions between excipients and drug used. Nevirapine exhibited 16.2 % dissolution in 45 minutes, while dissolution rate of solid dispersion of nevirapine: skimmed milk powder (1:7) prepared by solvent evaporation showed 87.66 % drug release. Dissolution rate of nevirapine could be enhanced by preparation of solid dispersions with skimmed milk.
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#### \* Corresponding author:

M. Gayatri Devi, Assistant Professor, Viswanatha Institute of Pharmaceutical Sciences, Visakhapatnam, AP, India. Email ID: gayatri.minnu@gmail.com

## **INTRODUCTION**

Most of the drug candidates in discovery exhibit low aqueous solubility that results in low bioavailability. For absorption into the body, the drug needs to be solubilized in the gastric fluids. Higher doses of such drugs are required to achieve therapeutic levels in plasma on oral administration. Dissolution of drugs is rate limiting step in most cases and this increasing absorption and hence oral bioavailability of such drug molecules by formulation design approach proves promising. Hence formulating suitable products for enhanced solubility and bioavailability is necessary.<sup>1-3</sup>

Solubility issues are a major drawback especially for drugs belonging to BCS class II and IV. To overcome this, various formulation techniques that improve solubility and/or dissolution of such drugs are essential. Among these, solid dispersions (SD) are effective and simple for solubility enhancement. <sup>4-5</sup> Solid dispersions can be prepared by dispersing drug molecularly in hydrophilic carrier. Difficulties in scale-up techniques and physical stability problems limit the number of marketed products of solid dispersions. <sup>6-8</sup> The objective here was to prepare SD by solvent evaporation, microwave method and physical mixing to enhance rate of dissolution of nevirapine.

#### **METHODS**

#### Solubility studies of Nevirapine:

Solubility studies were performed in 0.1N HCl, pH 6.8 phosphate buffer and distilled water.

#### Preparation of solid dispersions (SD):

Solid dispersions with skimmed milk powder (SMP) were prepared using following methods:

#### **Physical mixtures (PM)**

Required amount of nevirapine and SMP in % w/w ratios of 1:1, 1:3, 1:5, 1:7 and 1:9 were taken together in a mortar and pestle and ground to obtain a homogenous mixture. This was then sieved through 60 mesh sieve; powder was collected and stored in a container at room temperature.

#### Solvent Evaporation (SE)

Required amounts of Nevirapine and SMP 1:1, 1:3, 1:5, 1:7 and 1:9 % w/w ratios were added in methanol and stirred for formation of a clear solution. Removal of solvent was done by triturating to obtain a dry powder. It was later dried at 50 <sup>o</sup>C for 4hours in oven. The final product was ground into powder and sieved through sieve number 60. <sup>9-11</sup>

#### Microwave method (MW)

Microwave activated solid dispersions were obtained by microwave irradiation. Physical mixture of each sample was considered in a glass beaker and subjected to microwaves at 560W in a scientific microwave oven. Formed solid dispersions were then ground and sieved through 100 mesh sieve. <sup>12</sup>

**Table 1: Formulation of solid dispersions** 

Formulation	Method	Drug: Polymer Ratio
F1	Solvent evaporation	1:1
F2		1:3
F3		1:5
F4		1:7
F5	Physical mixing	1:1
F6		1:3
F7		1:5
F8		1:7
F9	Microwave method	1:1
F10		1:3
F11		1:5
F12		1:7

# Compatibility studies FTIR analysis

FTIR studies were performed to detect interactions between the nevirapine and SMP by KBr pellet method. Spectral scans were performed at a range of 4000-400 cm<sup>-1</sup>.

### In vitro drug release

Dissolution was conducted using type II dissolution apparatus (USP-XXIII Electrolab, Mumbai) containing 900 mL of pH 6.8 phosphate buffer at  $37\pm0.5$  <sup>o</sup>C temperature and agitation speed of 50 rpm. An accurately weighed quantity of solid dispersions was added in dissolution medium. At present points of time 5, 10, 15, 30 and 45 min, 5mL aliquots were withdrawn and analyzed spectrophotometrically after suitable dilutions.<sup>13</sup>

#### RESULTS

## Solubility studies of Nevirapine:

The solubility of Nevirapine in distilled water was 0.012 mg/mL, 0.142mg/ml in pH 6.8 phosphate buffer and in 0.1N HCl it was 0.112mg/mL. The solubility has been increased by using SMP with different ratios.

Compatibility studies FTIR analysis FTIR data of Nevirapine was characterized by peak appearances at 3061.36cm<sup>-1</sup> corresponding to N-H stretch, 2982.02cm<sup>-1</sup> indicating C-H stretch, 1706.03cm<sup>-1</sup> pertaining to C=O stretch and 1611.90 cm<sup>-1</sup> related to C-N stretch. The SD showed peaks of nevirapine and SMP, indicating compatibility between nevirapine and SMP.

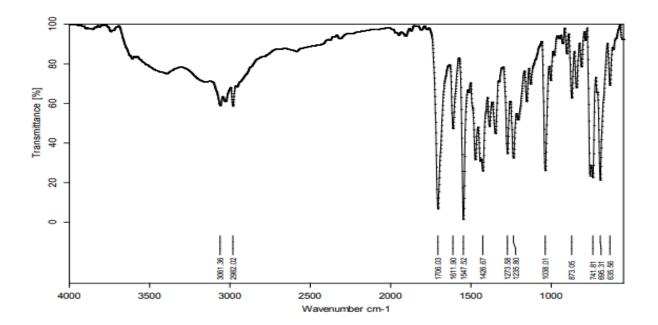
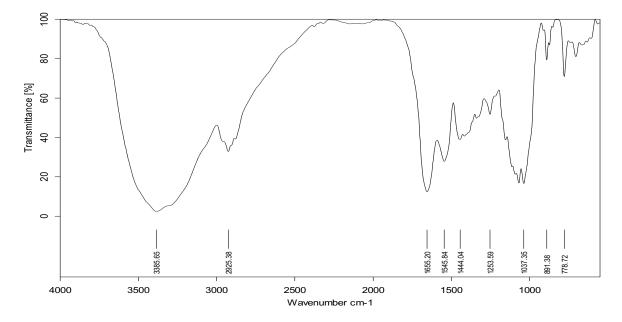
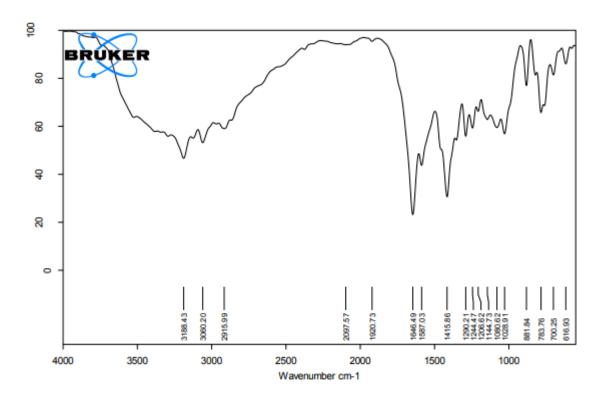


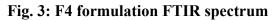
Fig. 1: Nevirapine FTIR spectrum



C:\Program Files\OPUS\_65\MEAS\.504 Figuy2: Skimmed milk powder FTIR spectrum

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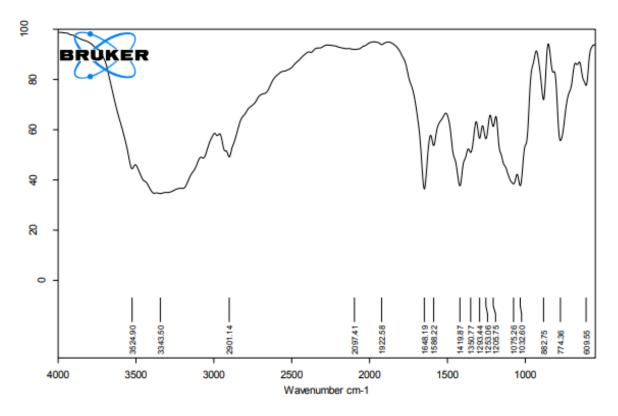


Fig. 4: F12 formulation FTIR spectrum

#### In vitro dissolution:

From dissolution data. it was confirmed SD that showed greater dissolution rate when compared to nevirapine. This might be due to conversion of drug from amorphous form to crystalline, size reduction of particles, increased wettability and prevention of aggregation by SMP. PM increased dissolution to lesser

extent but SD formulated by SE method and MW method improved it to a greater extent. 14-15

Dissolution of nevirapine was 16.2 % at 45 minutes, while its SD showed it upto 87.66%. Nevirapine: SMP in 1:7 ratio prepared by SE showed maximum dissolution.

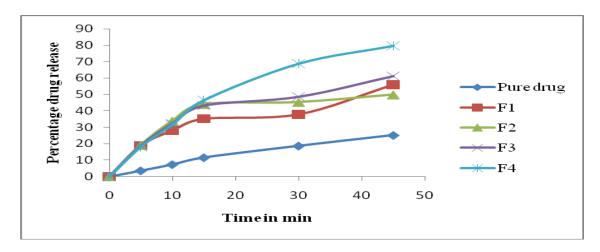


Fig. 5: Dissolution data of F1- F4 formulations

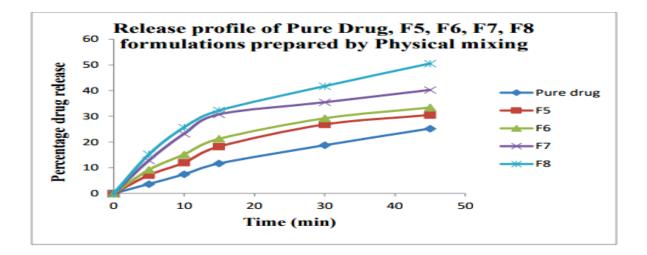


Fig. 6: Dissolution data of F5- F8 formulations

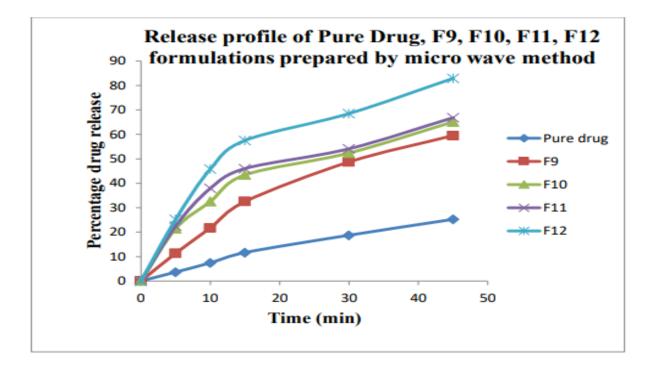


Fig. 7: Dissolution data of F9- F12 formulations

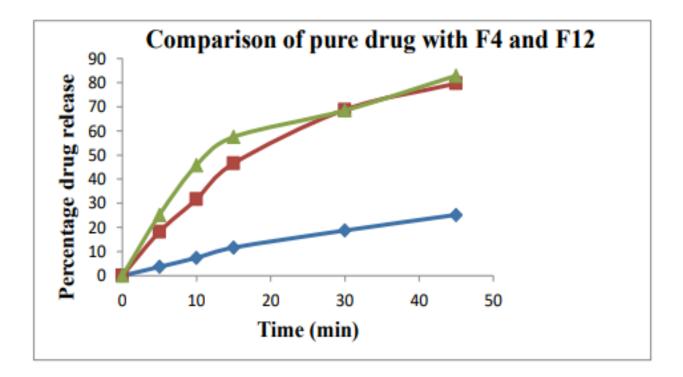


Fig. 8: Comparison of dissolution data between pure drug, F4 and F12 formulations

## CONCLUSIONS

Formulation F4 (nevirapine: SMP in 1:7 ratio) showed highest release of drug among all the formulations. FTIR data indicated absence of interactions between nevirapine and SMP. Hence SD of nevirapine prepared with SMP by SE, MW and PM method could be used for enhanced dissolution.

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